



単位 mm

| キーの呼び寸法 bXh | b1及び基準寸法 | 滑動形 | | 普通型 | | 締込み形 | r1及びr2 | t1の基準寸法 | t2の基準寸法 | t1及びt2の許容差 | 参考 |
|-------------|----------|------------|-------------|------------|-------------|----------------|-----------|---------|---------|------------|---------|
| | | b1許容差 (H9) | b2許容差 (D10) | b1許容差 (N9) | b2許容差 (Js9) | b1及びb2許容差 (P9) | | | | | 適応する軸径d |
| 2X2 | 2 | +0.025 | +0.060 | -0.004 | ±0.0125 | -0.006 | 0.08~0.16 | 1.2 | 1.0 | +0.1 0 | 6~8 |
| 3X3 | 3 | 0 | +0.020 | -0.029 | | -0.031 | | 1.8 | 1.4 | | 8~10 |
| 4X4 | 4 | +0.030 | +0.078 | 0 | ±0.015 | -0.012 | | 2.5 | 1.8 | | 10~12 |
| 5X5 | 5 | 0 | +0.030 | -0.030 | | -0.042 | 0.16~0.25 | 3.0 | 2.3 | +0.2 0 | 12~17 |
| 6X6 | 6 | | | | | | | 3.5 | 2.8 | | 17~22 |
| 7X7 | 7 | +0.036 | +0.098 | 0 | ±0.018 | -0.015 | | 4.0 | 3.3 | | 20~25 |
| 8X7 | 8 | 0 | +0.040 | -0.036 | | -0.051 | 0.25~0.40 | 4.0 | 3.3 | 0 | 22~30 |
| 10X8 | 10 | | | | | | | 5.0 | 3.3 | | 30~38 |
| 12X8 | 12 | +0.043 | +0.120 | 0 | ±0.0215 | -0.018 | | 5.0 | 3.3 | | 38~44 |
| 14X9 | 14 | 0 | +0.050 | -0.043 | | -0.061 | 0.40~0.60 | 5.5 | 3.8 | +0.3 0 | 44~50 |
| 15X10 | 15 | | | | | | | 5.0 | 5.3 | | 50~55 |
| 16X10 | 16 | | | | | | | 6.0 | 4.3 | | 50~58 |
| 18X11 | 18 | | | | | | 7.0 | 4.4 | | 58~65 | |
| 20X12 | 20 | +0.052 | +0.149 | 0 | ±0.026 | -0.022 | 0.70~1.00 | 7.5 | 4.9 | 0 | 65~75 |
| 22X14 | 22 | 0 | +0.065 | -0.052 | | -0.074 | | 9.0 | 5.4 | | 75~85 |
| 24X16 | 24 | | | | | | | 8.0 | 8.4 | | 80~90 |
| 25X14 | 25 | | | | | | 1.20~1.60 | 9.0 | 5.4 | +0.3 0 | 85~95 |
| 28X16 | 28 | | | | | | | 10.0 | 6.4 | | 95~110 |
| 32X18 | 32 | +0.062 | +0.180 | 0 | ±0.031 | -0.026 | | 11.0 | 7.4 | | 110~130 |
| 35X22 | 35 | 0 | +0.080 | -0.062 | | -0.088 | 2.00~2.50 | 11.0 | 11.4 | 0 | 125~140 |
| 36X20 | 36 | | | | | | | 12.0 | 8.4 | | 130~150 |
| 38X24 | 38 | | | | | | | 12.0 | 12.4 | | 140~160 |
| 40X22 | 40 | | | | | | 2.00~2.50 | 13.0 | 9.4 | 0 | 150~170 |
| 42X26 | 42 | | | | | | | 13.0 | 13.4 | | 160~180 |
| 45X25 | 45 | | | | | | | 15.0 | 10.4 | | 170~200 |
| 50X28 | 50 | | | | | | 1.20~1.60 | 17.0 | 11.4 | +0.3 0 | 200~230 |
| 56X32 | 56 | +0.074 | +0.220 | 0 | ±0.037 | -0.032 | | 20.0 | 12.4 | | 230~260 |
| 63X32 | 63 | 0 | +0.100 | -0.074 | | -0.106 | | 20.0 | 12.4 | | 260~290 |
| 70X36 | 70 | | | | | | 2.00~2.50 | 22.0 | 14.4 | 0 | 290~330 |
| 80X40 | 80 | | | | | | | 25.0 | 15.4 | | 330~380 |
| 90X45 | 90 | +0.087 | +0.260 | 0 | ±0.0435 | -0.037 | | 28.0 | 17.4 | | 380~440 |
| 100X50 | 100 | 0 | +0.120 | -0.087 | | -0.0124 | | 31.0 | 19.5 | | 440~500 |

| 形式 | 説明 |
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| 滑動形 | 軸とハブとが相対的に軸方向に滑動できる結合 |
| 普通型 | 軸に固定されたキーにハブをはめ込む結合 |
| 締込み形 | 軸に固定されたキーにハブを締め込む結合、又は組み付けられた軸とハブとの間にキーを打ち込む結合 |